



creative thermoplastic compounds

PA324G6

Release Date: 03/11/2009

30% Glass Fiber Reinforced Polyamide 66 for High Stiffness and Dimensional Stability, Flame Retardant.

ISO

PHYSICAL PROPERTIES	UNIT	TEST METHOD	VALUES
DENSITY	g/cm ³	ISO-1183	1.60
WATER ABSORPTION (SATURATION)	%	ISO-62	6
MOISTURE ABSORPTION 23° C, 50% RH (SATURATION)	%	ISO-62	1.4
MOULD SHRINKAGE	%	ISO-2577	0.2-0.4
MECHANICAL PROPERTIES	UNIT	TEST METHOD	VALUES
TENSILE YIELD STRENGTH	MPa	ISO-527	135
STRAIN @ BREAK	%	ISO-527	2
FLEXURAL STRENGTH	MPa	ISO-178	210
FLEXURAL MODULUS	MPa	ISO-178	9500
NOTCHED IZOD IMPACT STRENGTH +23°C	KJ/m ²	ISO-180	8
ROCKWELL HARDNESS		R scale	122
THERMAL PROPERTIES	UNIT	TEST METHOD	VALUES
HDT AT LOAD 1.8 Mpa	°C	ISO-75	225
HDT AT LOAD 0.45 Mpa	°C	ISO-75	238
G.W.F.I	°C	IEC 60695	960
UL FLAMMABILITY		UL-94 0.8mm	V-0
MELTING POINT	°C	ISO-11357	256
ELECTRICAL PROPERTIES	UNIT	TEST METHOD	VALUES
SURFACE RESISTANCE	Ohm	IEC 60093	10 ¹²
VOLUME RESISTANCE	Ohm x m	IEC 60093	10 ¹⁵
DIELECTRIC STRENGTH	kV/mm	IEC 60250	70
DIELECTRIC CONSTANT AT 1MHZ	kV/mm	IEC 60250	3.8

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